

Existing-line input form

01 / Product and timing baseline

Fill in a PDF reader, save a copy, or print. Use units and mark unknowns TBD.

Use authorised records and drawings. Add a separate sheet for each product family.

Company / country / contact / project reference

Process to automate / existing equipment model

Documentation references / revisions

Material / surface condition / protective film

Product drawing identifiers / revisions / units

Length / width / thickness or profile range

Workpiece mass / source of mass value

Shortest / longest / most frequent product

Entry orientation / required exit orientation

Recorded line speed / units / operating conditions

Observed arrival interval / pieces handled per cycle

Target output / counting unit / time period

Existing-line input form

02 / Interfaces and project boundaries

Fill in a PDF reader, save a copy, or print. Use units and mark unknowns TBD.

Use authorised records and drawings. Add a separate sheet for each product family.

Timing start / finish / test duration / recorded pauses

Material replenishment / completed-stack removal

Product change frequency / current changeover steps

Authorised layout reference / revision / units

Transfer positions and heights / drawing references

Available installation area / material flow directions

Controls documentation / integration contact

Equipment to retain / modify / supply new

Interface owner / person responsible for confirmation

Pieces per layer / layers per stack / orientation

Separators / stack transfer / packaging handoff

Samples / authorised video / unknown values / next actions